

FIG. 2

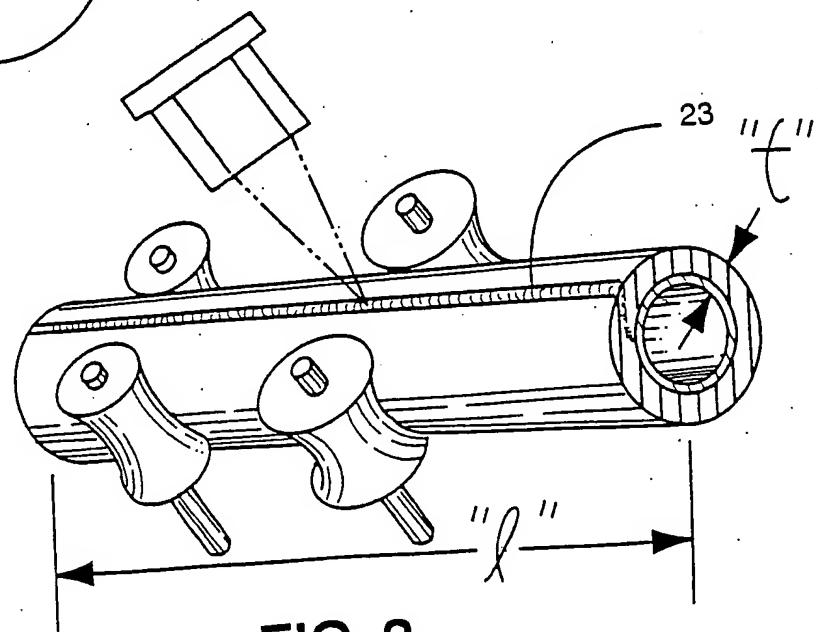
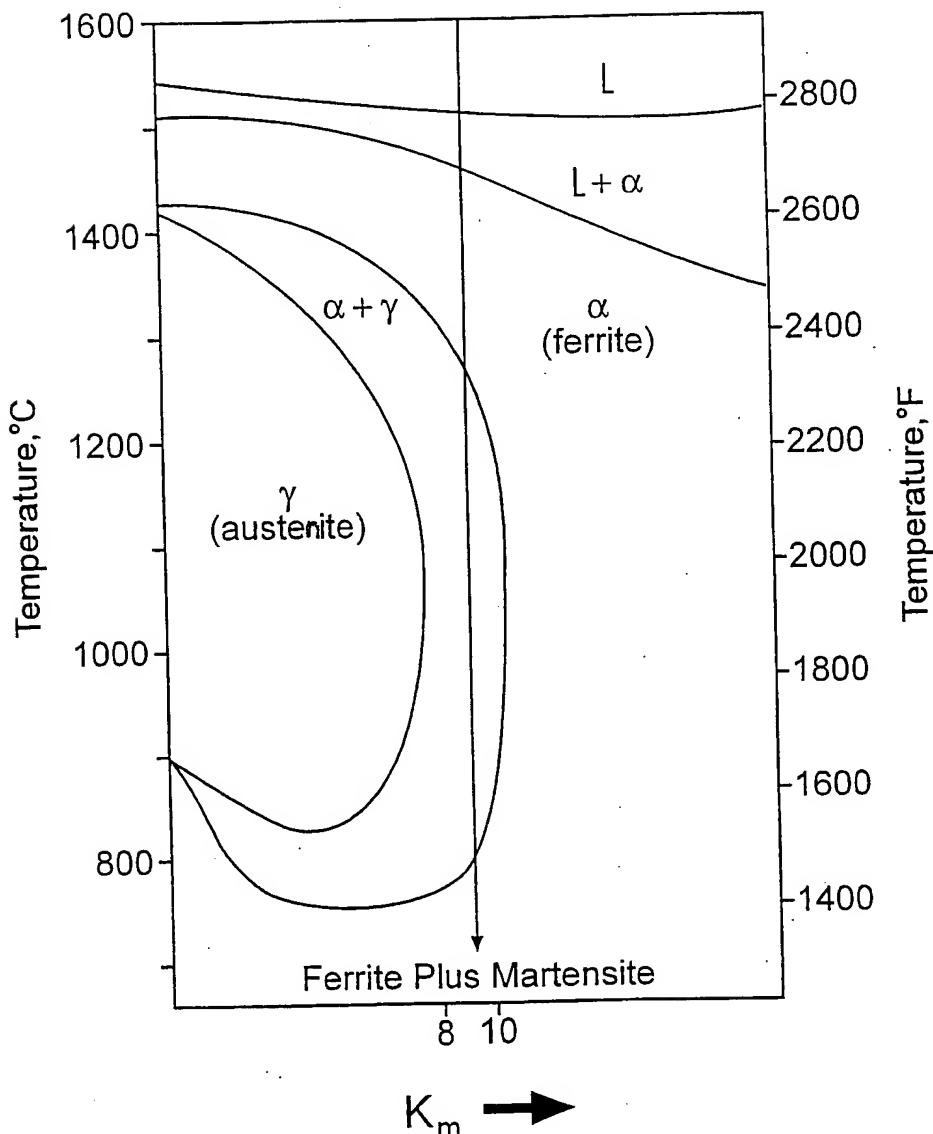


FIG. 3



Chemical Balance For Dual Phase Microstructure

$$K_m = Cr + 6 Si + 8 Ti + 4 Mo + 2 Al - 2 Mn - 4 Ni - 40 (C+N) - 20 P - 5 Cu$$

Fig. 4